

PHOTOELECTRIC  
SAFETY BARRIER

## VISION VXL



**INSTALLAZIONE, USO E MANUTENZIONE**  
**INSTALLATION, USE AND MAINTENANCE**  
**INSTALLATION, UTILISATION ET MAINTENANCE**  
**INSTALLATION, BEDIENUNG UND WARTUNG**  
**INSTALACIÓN, USO Y MANTENIMIENTO**



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*PHOTOELECTRIC  
SAFETY BARRIER*

**VISION VXL**

***INSTALLATION USE AND MAINTENANCE***

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***This symbol stands by a very important warning concerning the safety of persons. Its non-observance can cause a very serious risk for the exposed personnel.***

## INTRODUCTION

The VISION VXL photoelectric barrier is a multi-beam optoelectronic safety system.

It belongs to the family of Type 2 electrosensitive devices for the protection of personnel exposed to risks arising from the use of hazardous machinery or plant, according to standards IEC 61496-1,2 and EN 61496-1.

VISION VXL is a Type 2 photoelectric barrier composed of Emitter and Receiver with integration of additional functions, such as the external contactors feedback control and the manual/automatic operation management.

The LEDs present on Emitter and Receiver units labels provides the necessary information for a correct use of the device and the evaluation of the possible operation defects.

The VISION VXL barrier system features an automatic self-diagnosis function that enables it to detect every malfunctions (in an maximum execution time of 0,5 sec).

This safety system is permanently active and does not require any interventions from the outside.



***If necessary, for any safety-related problems contact the competent safety authorities or industrial associations in the country of use.***



***For applications in the food industry, please contact the manufacturer to ensure that the barrier contains materials that are compatible with the chemical agents utilized.***

The protective function of the optoelectronic devices is not effective in the following cases:



***If the machine stopping control cannot be actuated electrically and it is not possible to stop all dangerous machine movements immediately and at any time during the operating cycle.***



***If the machine generates dangerous situations due to material being expelled or falling from overhead.***



Carefully consider the risks analysis of the application and the legislation of the barrier application Country to establish if the application is compatible with the safety category 2.

## NEW SAFETY PARAMETERS FOR TYPE 2 BARRIERS AND MANDATORY LABELLING

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With the publication of Edition 3 of the harmonized EN 61496-1 standard it is no longer possible to use a Type 2 safety light barrier for safety functions assessed as SIL 2 / PL d.

If a safety level of SIL 2 / PL d (or higher) is required and it is nevertheless intended to use a safety light barrier, then it will be necessary to use a Type 4 safety light barrier.

This regulatory requirement derives from the fact that the reduction of risk that can be obtained via a photoelectric safety barrier is not only a function of the safety level of its electronic parts, but is also determined by its systematic capabilities (for example: environmental influences, EMC, optical performance and detection principle).



The systematic capability of a Type 2 photoelectric barrier may in fact not be sufficient to ensure adequate risk reduction for SIL 2 / PL d applications.






The standard also establishes that the labelling of Type 2 safety barriers must indicate such limitation to SIL 1 / PL c.

The PFHd values declared for the electronic control part of the device, on the other hand, are not limited and therefore it is possible to use the PFHd value provided by the manufacturer of the device in the global assessment of the safety function, even if it exceeds the SIL 1 / PLc range.




## INSTALLATION




Before installing the VISION VXL safety system, make sure that:

-  ***The safety system is only used as a stopping device and not as a machine control device.***
-  ***The machine control can be actuated electrically.***
-  ***All dangerous machine movements can be interrupted immediately. In particular, the machine stopping times must be known and, if necessary, measured.***
-  ***The machine does not generate dangerous situations due to materials projecting or falling from overhead; if that is not the case, additional mechanical guards must be installed.***
-  ***The minimum dimensions of the object that must be intercepted are greater than or equal to the resolution of the specific model.***

Knowledge of the shape and dimensions of the dangerous area enables the width and height of the relative access area to be calculated.

-  ***Compare these dimensions with the maximum working range and the height of the protected area in relation to the specific model.***

The general instructions set out below must be taken into consideration before placing the safety device in position.

-  ***Make sure that the temperature of the environment in which the system is to be installed is compatible with the temperature parameters contained in the technical data sheet.***
-  ***Do not install the Emitter and Receiver close to bright or high-intensity flashing light sources.***
-  ***Certain environmental conditions may affect the monitoring capacity of the photoelectric devices. In order to assure correct operation of equipment in places that may be subject to fog, rain, smoke or dust, the appropriate correction factors Cf should be applied to the maximum working range values. In these cases:***

$$Pu = Pm \times Cf$$

***where Pu and Pm are, respectively, the working and maximum range in meters.***

The recommended Cf factors are shown in the table below:

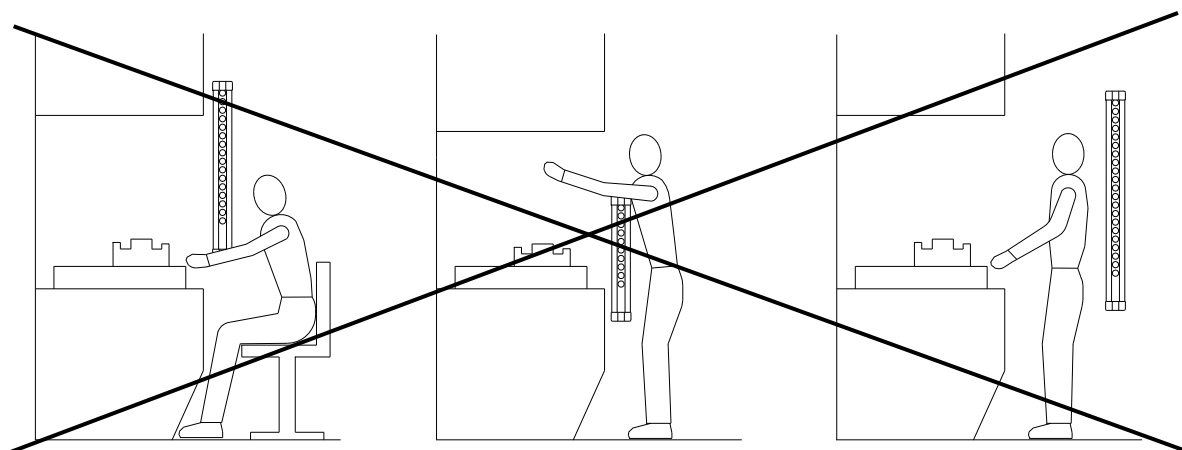
| ENVIRONMENTAL CONDITION | CORRECTION FACTOR Cf |
|-------------------------|----------------------|
| Fog                     | 0.25                 |
| Steam                   | 0.50                 |
| Dust                    | 0.50                 |
| Dense fumes             | 0.25                 |



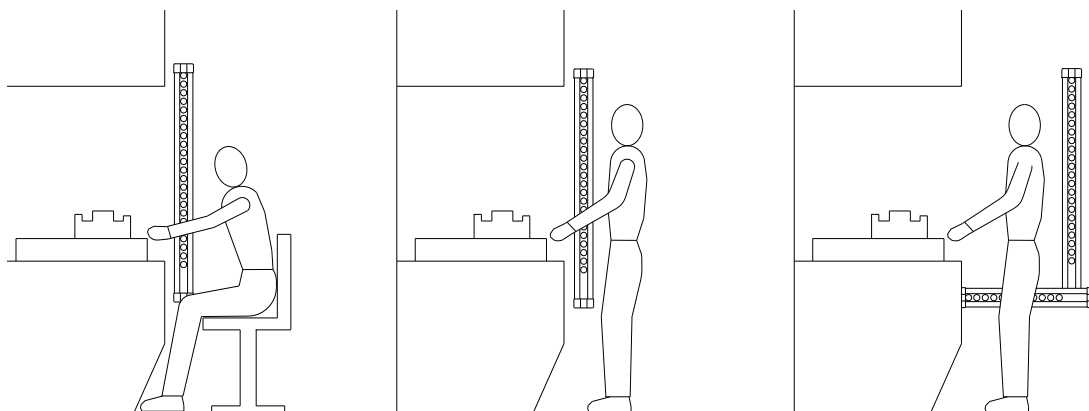
***If the device is installed in places that are subject to sudden changes in temperature, the appropriate precautions must be taken in order to prevent the formation of condensation on the lenses, which could have an adverse effect on monitoring.***

## POSITION

The position of the *VXLE* Emitter and the *VXLR* Receiver must prevent access to the danger zone from above, below and from the sides, unless at least one of the optical beams has been intercepted. Some useful information regarding the correct position of the barrier is shown in the figure below.



**Incorrect positioning of barrier**



**Correct positioning of barrier**

**Figure 2**

## SAFETY DISTANCE CALCULATION

The barrier must be installed at a distance that is greater than or equal to the **minimum safety distance S**, so that a dangerous point can only be reached after all hazardous machine movements have stopped (Figure 3).

According to European standard EN999, the minimum safety distance **S** must be calculated using the following formula:

$$S = K (t_1 + t_2) + C$$

where:

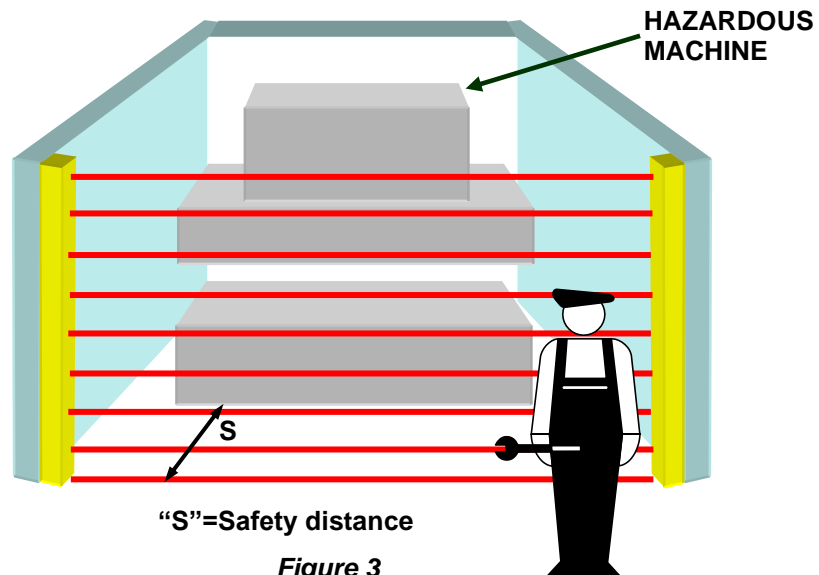
|                      |   |        |
|----------------------|---|--------|
| <b>S</b>             | <i>minimum safety distance</i>  | mm     |
| <b>K</b>             | <i>approach speed of object to the dangerous area</i>   | mm/sec |
| <b>t<sub>1</sub></b> | <i>response time of the safety barrier in seconds</i>   | sec    |
| <b>t<sub>2</sub></b> | <i>machine response time, in seconds, meaning the time required for the machine to interrupt the dangerous movement following transmission of the stop signal</i> | sec    |
| <b>c</b>             | <i>additional distance</i>  | mm     |



**The non-observance of the correct safety distance reduces or cancels the protective action of the light curtain.**



**If the position of the barrier does not prevent the operator from having access to the dangerous area without being detected, additional mechanical guards must be installed to complete the system.**





**VERTICAL POSITION OF THE BARRIER**

**30 mm and 40 mm resolution models.**



**These models are suitable for the protection of hands.**

The minimum safety distance **S** is calculated according to the following formula:

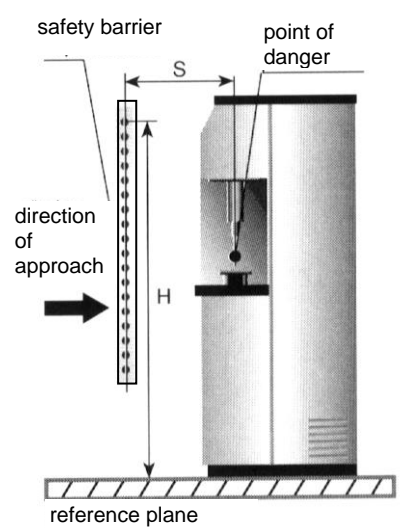
$$S = 2000(t_1 + t_2) + 8(D-14)$$

(D=resolution)

This formula is valid for distances **S** between 100 and 500 mm. If this formula results in **S** being greater than 500 mm, the distance can be reduced to a minimum of 500 mm by means of the following formula:

$$S = 1600(t_1 + t_2) + 8(D-14)$$

If, due to the specific configuration of the machine, the dangerous area can be accessed from above, the highest beam of the barrier must be at a height **H** of at least 1800 mm from the base **G** of the machine.



**Figure 4**

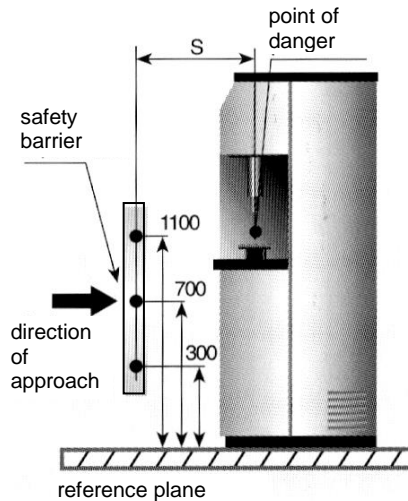
**Multibeam Models.**

**These models are suitable for the protection of the entire body and must not be used to protect arms or legs.**

The minimum safety distance **S** is calculated according to the following formula:

$$S = 1600 (t_1 + t_2) + 850$$

**→** The recommended height **H** from the base (G) must be the following:



**Figure 5**

| MODEL  | BEAMS | Reccomended Height H (mm) |
|--------|-------|---------------------------|
| VXL 2B | 2     | 400 – 900                 |
| VXL 3B | 3     | 300 – 700 – 1100          |
| VXL 4B | 4     | 300 – 600 – 900 - 1200    |

## HORIZONTAL POSITION OF THE BARRIER

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When the object's direction of approach is parallel to the floor of the protected area, the barrier must be installed so that the distance between the outer limit of the dangerous area and the most external optical beam is greater than or equal to the minimum safety distance  $S$  calculated as follows:

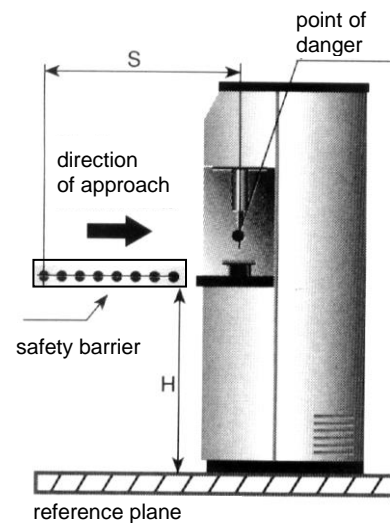
$$S = 1600(t_1 + t_2) + 1200 - 0.4H$$

where  $H$  is the height of the protected surface from the base of the machine;

$$H = 15(D-50)$$

( $D$ =resolution)

**In this case,  $H$  must always be less than 1 meter.**



**Figure 6**

## ELECTRICAL CONNECTIONS

### WARNINGS

Before making the electrical connections, make sure that the supply voltage complies with that specified in the technical data sheet.



**Emitter and Receiver units must be supplied with 24Vdc±20% power supply that guarantee safe isolation from main voltage.**

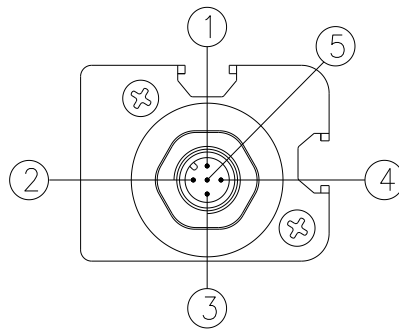


**The external power supply must comply with the standard EN 60204-1 (Chapter 6.4).**

The electrical connections must be made according to the diagrams in this manual. In particular, do not connect other devices to the connectors of the Emitter and Receiver.

For reliability of operation, when a diode jumper supply unit is used, its output capacity must be at least 2000µF for each absorbed A.

## EMITTER CONNECTIONS

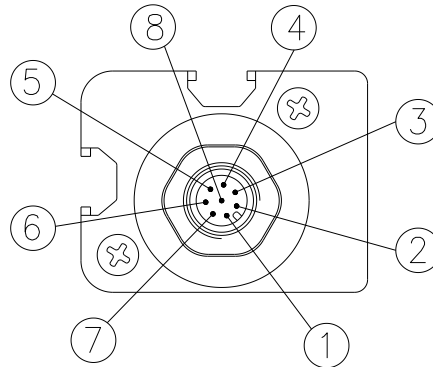


### 5 poles M12 connector

| PIN | COLOR | NAME  | TYPE  | DESCRIPTION         | FUNCTIONING   |
|-----|-------|-------|-------|---------------------|---|
| 1   | Brown | 24VDC | INPUT | +24VDC power supply | -   |
| 3   | Blue  | 0VDC  |       | 0VDC power supply   | -   |
| 5   | Grey  | FE    |       | Ground connection   | -   |
| 2   | White | TEST  | -     | TEST request        | - Operation without TEST (+24VDC)<br>- TEST request (Transition +24VDC -> 0VDC or open circuit) |
| 4   | Black | N.C.  | -     | N.C.                | -   |

**Table 1**

## RECEIVER CONNECTIONS



### 8 poles M12 connector

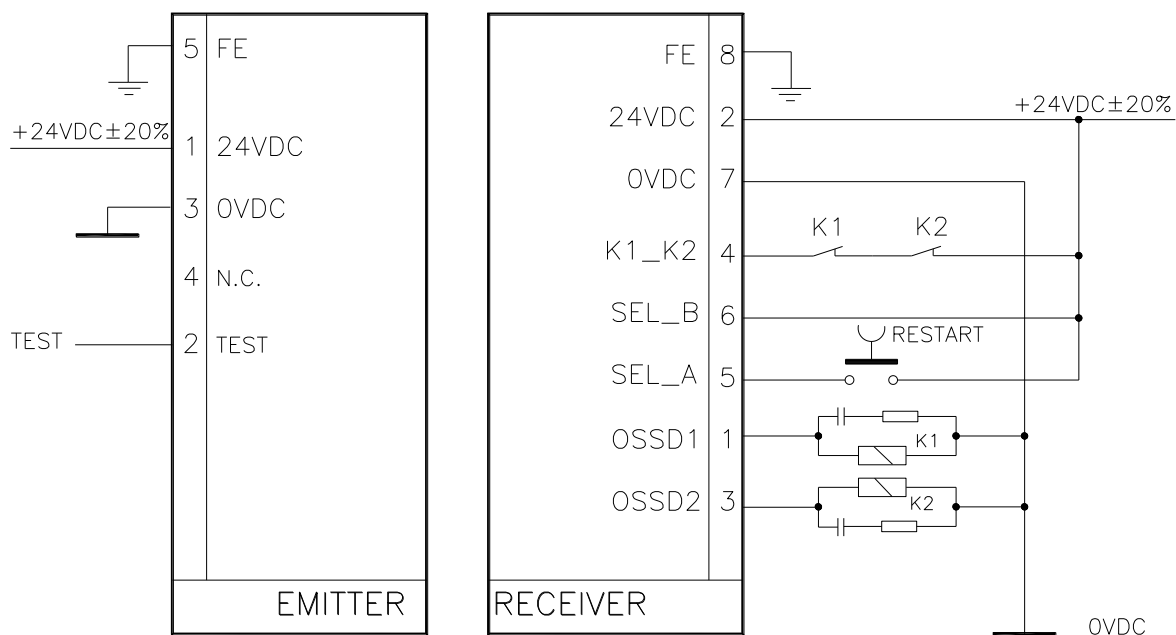
| PIN | COLOR  | NAME  | TYPE   | DESCRIPTION                  | FUNCTIONING   |
|-----|--------|-------|--------|------------------------------|---|
| 2   | Brown  | 24VDC | -      | +24VDC power supply          | -   |
| 7   | Blue   | 0VDC  | -      | 0VDC power supply            | -   |
| 8   | Red    | FE    | -      | Ground connection            | -   |
| 1   | White  | OSSD1 | OUTPUT | Safety static outputs        | PNP active high   |
| 3   | Green  | OSSD2 | OUTPUT |                              |   |
| 5   | Grey   | SEL_A | INPUT  | Barrier configuration        | According the normative EN61131-2 (ref. Par. "Configuration and operation modes") |
| 6   | Pink   | SEL_B | INPUT  |                              |   |
| 4   | Yellow | K1_K2 | INPUT  | External contactors Feedback |   |

**Table 2**

## WARNINGS REGARDING THE CONNECTION CABLES

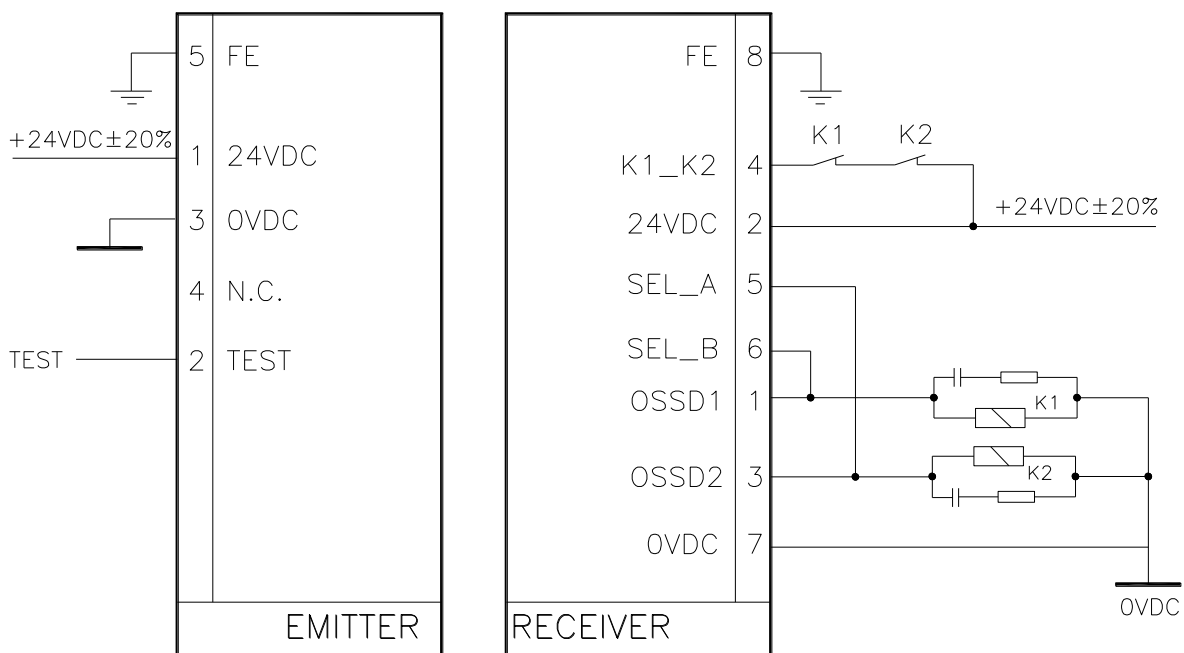
- For connections over 50m long, use cables with a cross-section area of 1 mm<sup>2</sup>.
- The power supply to the barrier should be kept separate from that to other electric power equipment (electric motors, inverters, frequency converters) or other sources of disturbance.
- Connect the Emitter and the Receiver to the ground outlet.
- The connection cables must follow a different route to that of the other power cables.

**Example of connection in MANUAL mode with external contactors K1-K2**



**Figure 7**

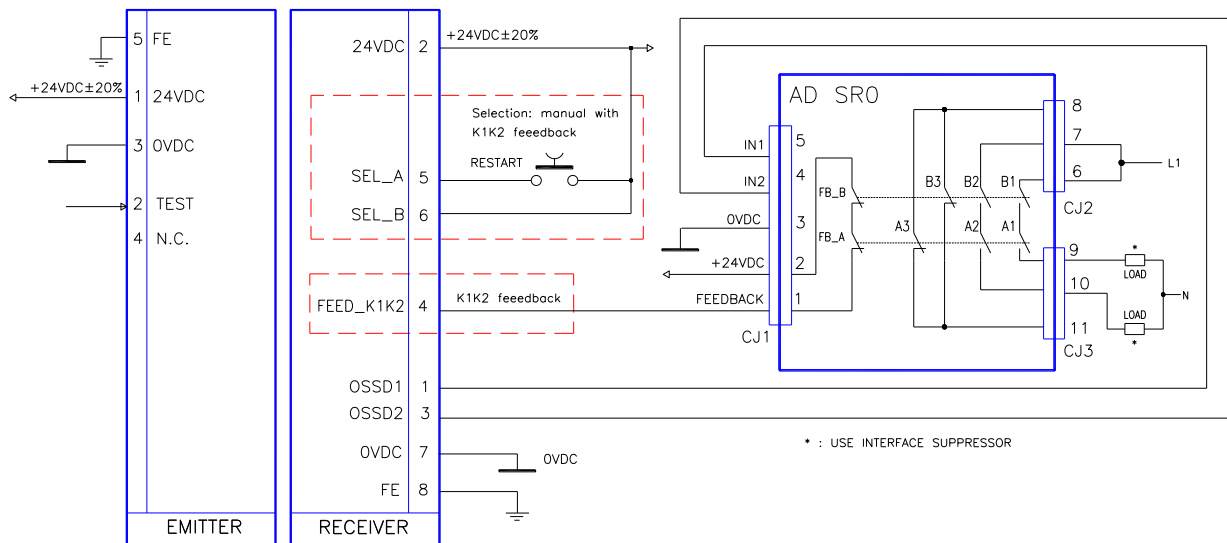
**Example of connection in AUTOMATIC mode with external contactors K1-K2**



**Figure 8**

**➔ If the TEST function is not required by the application, connect pin 2 of the emitter to +24Vdc.**

**EXAMPLE OF CONNECTION WITH AD SR0 WITH START/RESTART INTERLOCK ACTIVATED**



**CONFIGURATION AND OPERATION MODES**

The VISION VXL operation mode is selected realizing appropriate connections on the M12 8 poles of the Receiver (Table 3 and Table 4).

**AUTOMATIC MODE**

***The VISION VXL light curtain does not dispose of a start/restart interlock circuit in automatic mode. In most applications this safety function is necessary. Please consider the risk-analysis of your application about this matter.***

In AUTOMATIC functioning, the two static outputs OSSD1 and OSSD2 follow the status of the guarded opening.

- with the area guarded clear, the outputs will supply +24VDC
- with the area occupied they will supply 0VDC.

| CONNECTION   |  |   | OPERATION MODE                                 |
|--|--|---|--|
| <b>SEL_A (PIN 5)</b><br>connected to :<br><b>OSSD1 (PIN 1)</b> | <b>SEL_B (PIN 6)</b><br>connected to :<br><b>OSSD2 (PIN 3)</b> | <b>K1_K2 (PIN 4)</b><br>connected to :<br><b>0VDC</b>   | AUTOMATIC without<br>K1-K2 feedback<br>control |
| <b>SEL_A (PIN 5)</b><br>connected to :<br><b>OSSD2 (PIN 3)</b> | <b>SEL_B (PIN 6)</b><br>connected to :<br><b>OSSD1 (PIN 1)</b> | <b>K1_K2 (PIN 4)</b><br>connected to : <b>24VDC</b><br>(through series of<br>contacts N.C. of<br>external relays) | AUTOMATIC with<br>K1-K2 feedback<br>control    |

**Table 3**

**MANUAL MODE**



**Use of manual mode (start/restart interlock activated) is compulsory if the safety device controls an opening to protect a danger area and a person, after passing through the opening, may remain in the danger area without being detected (use as 'trip device' according to IEC 61496). Failure to comply with this rule may result in very serious hazards for the persons exposed.**

In this operating mode the safety outputs OSSD1 and OSSD2 are activated (+24VDC) only if the protected area is free and after the reception of the RESTART signal, using a push button or thank to an appropriate control on the SEL\_A or SEL\_B input (ref. Table 4).

After an interception of the protected area, the safety outputs will be de-activated. To re-activate them it will be necessary to repeat the sequence described above.

The RESTART command is active with a voltage of +24VDC.

The minimum duration of the RESTART command is **100ms**.

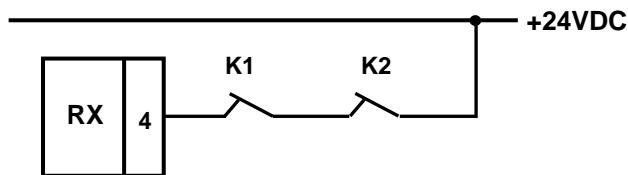
| CONNECTION  |   |   | OPERATION MODE                        |
|---|---|---|---------------------------------------|
| SEL_A (PIN 5)<br>connected to :<br><b>24VDC (PIN 2)</b>                                     | SEL_B (PIN 6)<br>connected to :<br><b>24VDC (PIN 2)</b><br>(through the RESTART pushbutton) | K1_K2 (PIN 4)<br>connected to :<br><b>0VDC</b>  | MANUAL without K1-K2 feedback control |
| SEL_A (PIN 5)<br>connected to :<br><b>24VDC (PIN 2)</b><br>(through the RESTART pushbutton) | SEL_B (PIN 6)<br>connected to :<br><b>24VDC (PIN 2)</b>                                     | K1_K2 (PIN 4)<br>connected to : <b>24VDC</b><br>(through series of contactcs N.C. of external relays) | MANUAL with K1-K2 feedback control    |

**Table 4**

**K1/K2 EXTERNAL CONTACTORS CONNECTION**

In every operating mode the K1/K2 external contactors feedback is activable.

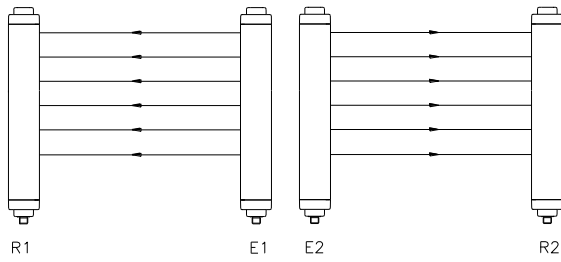
If you want to use this control feature, connect the pin 4 of 8 poles M12 connector with the power supply (+24VDC) through the series of N.C. contactcs (feedback) of external contactors.



**MULTIPLE SYSTEMS**

When more than one VISION VXL system is used, precautions must be taken to avoid optical interference between them: install units so that the beam emitted by the Emitter of one system can only be received by the relative Receiver.

Figure 9 illustrates some examples of correct positioning when two photoelectric systems are installed. Incorrect positioning could generate interference, and may result in malfunctioning.

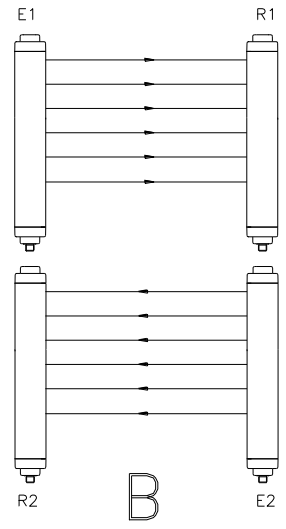


A

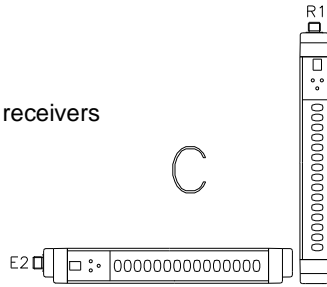
**Systems installed alongside each other: A**  
Installation of two adjacent Emitters

**Overlapping systems: B**

**L-shaped installation: C**  
Crossed positioning of Emitters and receivers



B



C

**Figure 9**



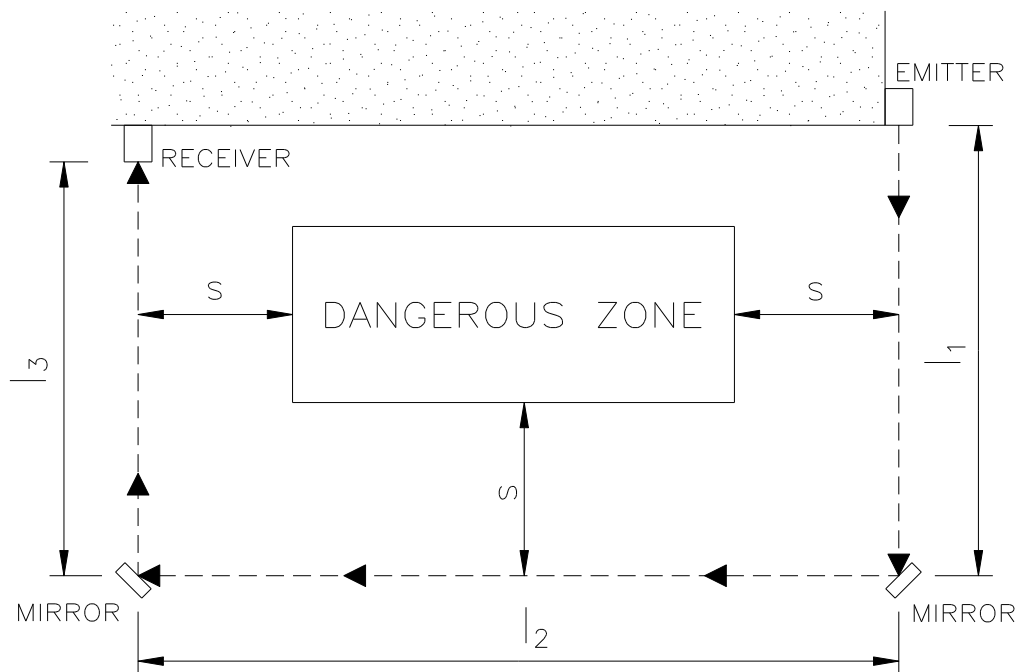
## USE OF DEFLECTION MIRRORS

In order to protect or control areas that can be accessed from more than one side, in addition to the Emitter and Receiver, one or more deflection mirrors can be installed.

These mirrors enable the optical beams generated by the Emitter to be deviated on one or more sides.

If the beams emitted by the Emitter must be deviated by 90°, the perpendicular to the surface of the mirror must form an angle of 45° with the direction of the beams.

The following figure illustrates an application in which two deviation mirrors are used to provide a U-shaped protection.



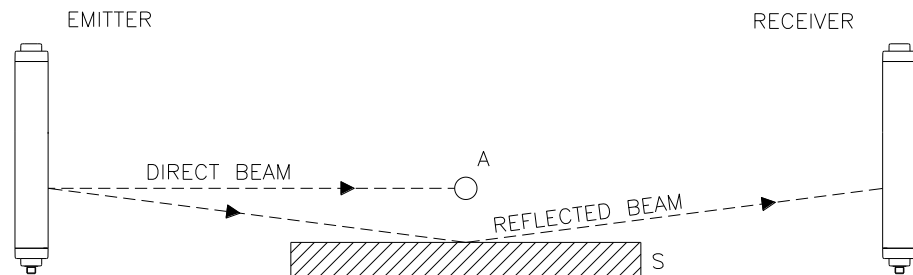
**Figure 10**

The following rules should be taken into consideration when using deviation mirrors:

- Place the mirrors so as to ensure compliance with the minimum safety distance **S** (Figure 10) on each side from which the danger zone can be accessed.
- The working distance (range) is given by the sum of the lengths of all the sides that give access to the protected area. (Remember that for each mirror used the maximum working range between the Emitter and the Receiver is reduced by 15%).
- During installation, take great care to avoid twisting along the longitudinal axis of the mirror.
- Make sure, by standing near to and on the axis of the Receiver, that the **entire outline** of the Emitter is visible on the first mirror.
- The use of more than three deviation mirrors is not recommended.

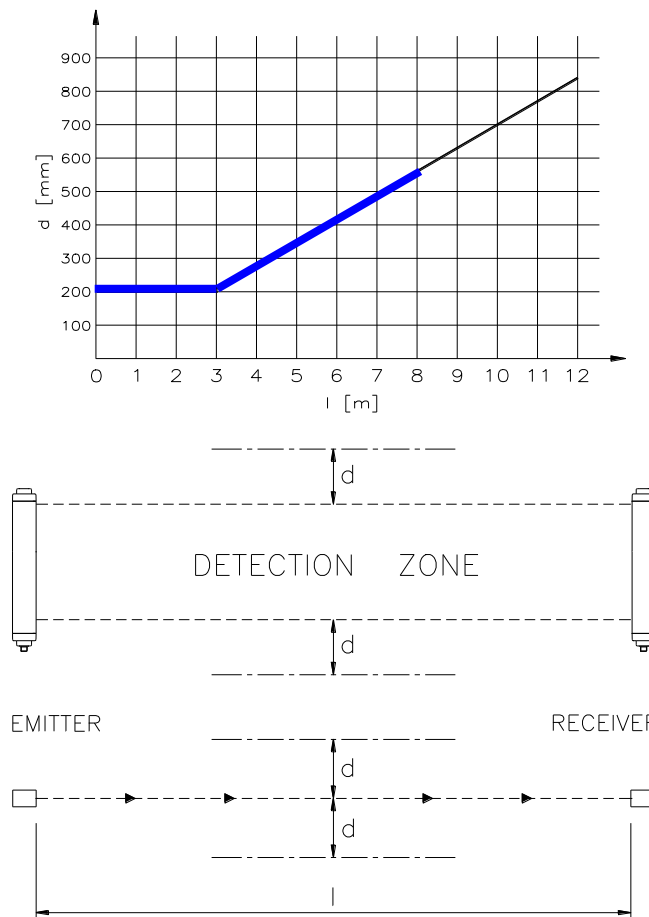
## DISTANCE BETWEEN REFLECTING SURFACES

The presence of reflecting surfaces in proximity of the photoelectric barrier may generate spurious reflections that prevent monitoring. With reference to Figure 11, object **A** is not detected because surface **S** reflects the beam and closes the optical path between the Emitter and Receiver. A minimum distance **d** must therefore be maintained between any reflecting surfaces and the protected area. The minimum distance **d** must be calculated according to the distance **l** between the Emitter and the Receiver, considering that the angle of projection and reception is 5°.



**Figure 11**

Figure 12 illustrates the values for the minimum distance **d** that must be maintained when the distance **l** between the Emitter and Receiver is changed.



**Figure 12**

After installing the system, check whether any reflecting surfaces intercept the beams, first in the centre and then in the vicinity of the Emitter and Receiver. During these operations, the red LED on the Receiver should never, for any reason switch off.

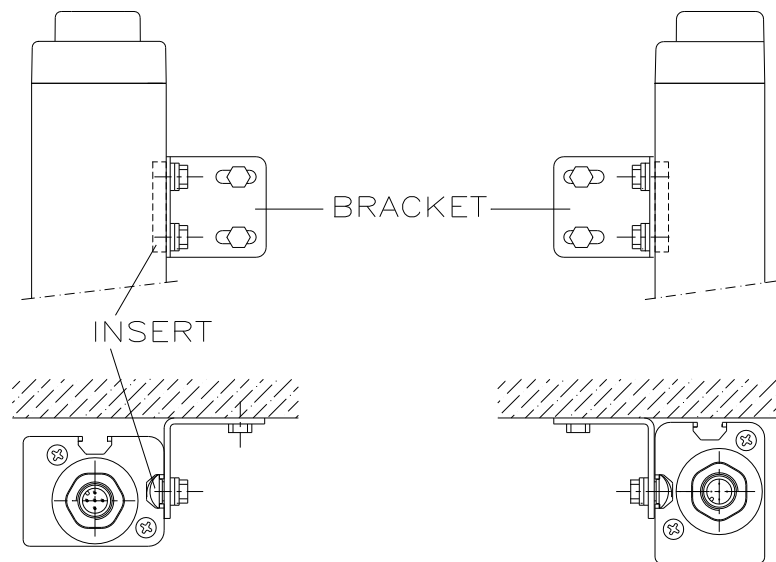
## MECHANICAL ASSEMBLY AND OPTICAL ALIGNMENT

The Emitter and the Receiver must be assembled opposite each other (at a distance specified in the technical data sheet). Use the **fastening brackets and inserts** supplied with the system to place the Emitter and the Receiver so that these are aligned and parallel to each other and with the connectors facing the same way.

Depending on the dimensions and the shape of the support on which they are to be installed, the Emitter and Receiver must be assembled with the fastening inserts at the back, or else by fitting these in the side groove (Figure 13).

Perfect alignment of the Emitter and Receiver is essential in order to assure correct barrier operation. The indicator LEDs on the Emitter and Receiver facilitate this operation.

➔ To perform an easier alignment the use of SFB circular brackets is necessary. These are available on request (ordering code 1330974).



**Figure 13**

- Position the optical axis of the first and last beam of the Emitter on the same axis as that of the corresponding beams on the Receiver.
- Move the Emitter in order to find the area within which the green LED on the Receiver stays on, then position the first beam of the Emitter (the one close to the indicator LEDs) in the centre of this area.
- Using this beam as a pivot, effect small sideways movements of the opposite end to move to the protected area clear condition. The green LED on the Receiver will indicate this condition.
- Lock the Emitter and Receiver in place.

➔ If the Emitter and the Receiver are assembled in areas that are subject to strong vibrations, **the use of vibration-damping supports is necessary**, in order to prevent circuit malfunctions (code SAV-3 1200088, code SAV-4 1200089).

## OPERATION AND TECHNICAL DATA

### SIGNALS

The LEDs showed on Emitter and Receiver units labels are visualized depending on the system operation phase. The tables below shows the different signals (ref. Figure 14).

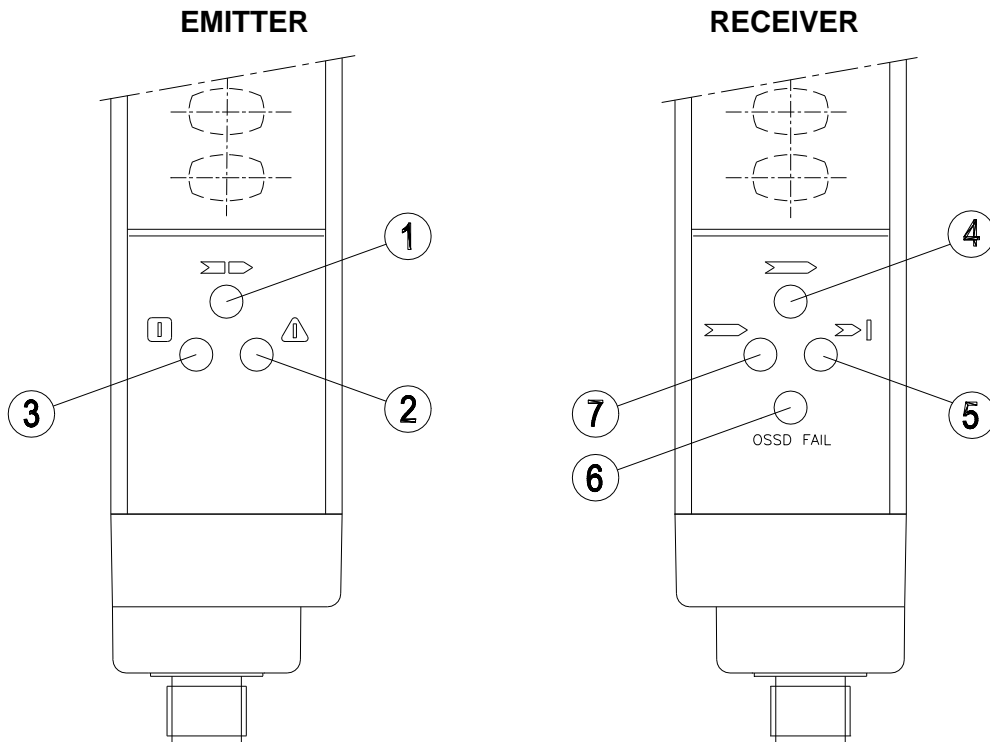


Figure 14

### EMITTER SIGNALS

#### Normal operation

| MEANING                      | RED (2) | GREEN (3) | (TEST) YELLOW (1) |
|------------------------------|---------|-----------|-------------------|
| Power on. Initial test       | ON      | OFF       | ON                |
| Normal operation. HIGH range | OFF     | ON        | OFF               |
| TEST                         | OFF     | ON        | ON                |

## RECEIVER SIGNALS

### Normal operation

| MEANING  | LED     |           |                       |                   |
|--|---------|-----------|-----------------------|-------------------|
|  | RED (5) | GREEN (7) | (CLEAR)<br>YELLOW (4) | (OSSD)<br>RED (6) |
| System power on. Initial TEST                        | ON      | OFF       | ON                    | ON                |
| Light-on for 10sec: Manual with feedback disabled    | OFF     | ON        | blinking every 2sec   | OFF               |
| Light-on for 10sec: Manual with feedback enabled     | OFF     | ON        | blinking every 1/2sec | OFF               |
| Light-on for 10sec: Automatic with feedback disabled | OFF     | ON        | blinking every 2sec   | ON                |
| Light-on for 10sec: Automatic with feedback enabled  | OFF     | ON        | blinking every 1/2sec | ON                |
| <b>BREAK</b> condition (A)                           | ON      | OFF       | OFF                   | OFF               |
| <b>CLEAR</b> condition (B)                           | ON      | OFF       | ON                    | OFF               |
| <b>GUARD</b> Condition (C)                           | OFF     | ON        | OFF                   | OFF               |

(A) Barrier occupied - output disabled

(B) Barrier free - output disabled - Waiting for restart

(C) Barrier free - output enabled

### Configuration errors

| MEANING                             | LED     |           |                       |                      |
|-------------------------------------|---------|-----------|-----------------------|----------------------|
|                                     | RED (5) | GREEN (7) | (CLEAR)<br>YELLOW (4) | (OSSD)<br>RED (6)    |
| Customer configuration rejected     | ON      | OFF       | 4 consecutive pulses  | OFF                  |
| OSSD erroneously connected to 24VDC | ON      | OFF       | OFF                   | 5 consecutive pulses |
| External Feedback contactors missed | ON      | OFF       | 5 consecutive pulses  | OFF                  |



On the emitter of the **Multibeam** models, near each beam, is present a red led which permits an easy detection of the beam.

## TEST FUNCTION

The TEST function is available should the user wish to check equipment connected downstream of the barrier (without physically entering the protected area).

By means of this function the OSSDs can be switched from ON to OFF as long as the function remains active. Please see Table 2 (page 11) for details about the use of the test function. With the test function, which simulates occupation of the protected area, it possible to verify the operation of the entire system by means of an external supervisor (e.g. PLC, control module, etc.).

- ➔ ReeR recommend to operate a TEST function before each work shift to check equipment connected downstream of the barrier.
- ➔ The minimum duration of the TEST function must be 40 msec.

## PERIODICAL SYSTEM TEST

According the Standard EN 61496-1, a Type 2 photoelectric barrier must carry out a periodical system test. As described above, the VISION VXL barrier features an automatic self-diagnosis function which is permanently active and verify the entire VXL operation (with a periodic auto-test every **500ms**).

## OUTPUT STATUS

The VISION VXL features two static PNP outputs on the Receiver, the status of which depends on the condition of the protected area.

The maximum load allowed is 500mA at 24VDC, which corresponds to a resistive load of 48Ω. Maxim load capacity corresponds to 2μF. The meaning of the status of outputs is defined in the table below. Any short circuit between outputs or between outputs and 24VDC or 0VDC power supplies is detected by the barrier.

| NAME OF SIGNAL | CONDITION | MEANING                                       |
|----------------|-----------|---|
| OSSD1          | 24VDC     | Barrier clear condition                       |
| OSSD2          |           |   |
| OSSD1          | 0VDC      | Barrier engaged condition or failure detected |
| OSSD2          |           |   |

Table 5



**In the protected area clear condition, the Receiver supplies a voltage of 24 VDC on both outputs. The required load must therefore be connected between the output terminals and the 0VDC (Figure 15).**

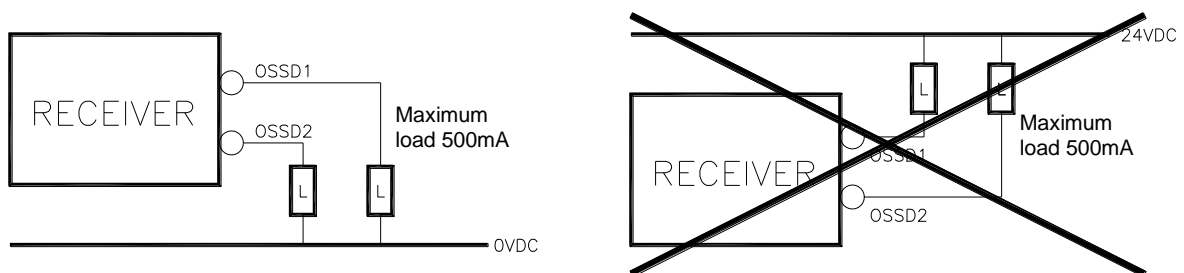


Figure 15

## TECHNICAL SPECIFICATIONS

| TECHNICAL SPECIFICATIONS OF VISION BARRIERS VXL |              |   |
|---|--------------|---|
| Protected height                                | mm           | 160 – 1810                                    |
| Resolutions                                     | mm           | 30 – 40                                       |
| Working range                                   | m            | 0,3 ÷ 8                                       |
| Safety outputs                                  |              | 2 PNP – 500mA @ 24VDC                         |
| Response time                                   | ms           | 4 ÷ 37 (see tables for specific models)       |
| Internal test frequency                         |              | every 500ms (2Hz)                             |
| Power supply                                    | VDC          | 24 ± 20%                                      |
| Connections                                     |              | Connectors M12 5/8-poles                      |
| Max. conn. length                               | m            | 100   |
| Operating temperature                           | °C           | 0 ÷ +55°C                                     |
| Storage temperature                             | °C           | -20 ÷ +70°C                                   |
| Protection rating                               |              | IP 65   |
| Dimensions of section                           | mm           | 35 x 45                                       |
| Max. consumption                                | W            | 2 (Emitter)                      2 (Receiver) |
| Light curtain lifetime                          |              | 20 years                                      |
| Safety level                                    | Type 2       | IEC 61496-1:(ed.3)<br>IEC 61496-2:(ed.3)      |
|   | SILCL 1      | IEC 62061:(ed.1)                              |
|   | PL c - Cat.2 | EN ISO 13849-1:2008                           |

| 30 mm Resolution Models | 153   | 303      | 453      | 603      | 753     | 903      | 1053     | 1203     |       |
|-------------------------|-------|----------|----------|----------|---------|----------|----------|----------|-------|
| Number of beams         | 8     | 16       | 24       | 32       | 40      | 48       | 56       | 64       |       |
| Response time           | ms    | 7        | 11,5     | 16       | 20      | 24       | 28,5     | 33       |       |
| Overall barrier ht.     | mm    | 261      | 411      | 561      | 711     | 861      | 1011     | 1161     |       |
| PFHd *                  |       | 2,44E-08 | 3,56E-08 | 4,68E-08 | 5,8E-08 | 6,92E-08 | 8,05E-08 | 9,17E-08 |       |
| DCavg #                 |       | 94,0%    | 93,7%    | 93,6%    | 93,5%   | 93,5%    | 93,4%    | 93,4%    |       |
| MTTFd #                 | years | 100      |          |          |         |          | 93,24    | 82,22    | 73,53 |
| CCF #                   |       | 80%      |          |          |         |          |          |          |       |

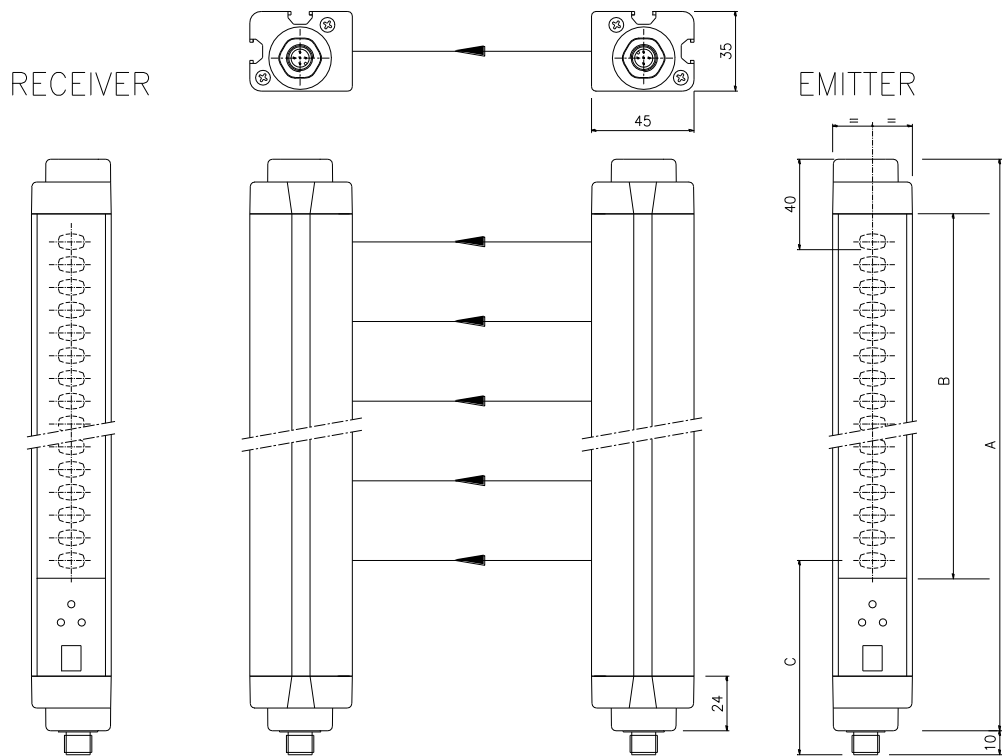
| 40 mm Resolution Models | 304   | 454      | 604      | 754      | 904      | 1054     | 1204     | 1354    | 1504     | 1654     | 1804     |
|-------------------------|-------|----------|----------|----------|----------|----------|----------|---------|----------|----------|----------|
| Number of beams         | 10    | 15       | 20       | 25       | 30       | 35       | 40       | 45      | 50       | 55       | 60       |
| Response time           | ms    | 8        | 11       | 13,5     | 16       | 19       | 22       | 24      | 27       | 30       | 32       |
| Overall barrier ht.     | mm    | 411      | 561      | 711      | 861      | 1011     | 1161     | 1311    | 1461     | 1611     | 1761     |
| PFHd *                  |       | 2,97E-08 | 3,79E-08 | 4,61E-08 | 5,44E-08 | 6,26E-08 | 7,08E-08 | 7,9E-08 | 8,73E-08 | 9,55E-08 | 1,04E-07 |
| DCavg #                 |       | 94,0%    | 93,9%    | 93,8%    | 93,7%    | 93,7%    | 93,7%    | 93,7%   | 93,6%    | 93,6%    | 93,6%    |
| MTTFd #                 | years | 100      |          |          |          |          | 91,58    | 83,18   | 76,19    | 70,29    | 65,24    |
| CCF #                   |       | 80%      |          |          |          |          |          |         |          |          |          |

| Multibeam Models       | VXL2B | VXL3B    | VXL4B    |
|------------------------|-------|----------|----------|
| Number of beams        | 2     | 3        | 4        |
| Distance between beams | mm    | 500      | 400      |
| Response time          | ms    | 4        | 4,5      |
| Overall barrier ht.    | mm    | 711      | 1011     |
| PFHd *                 |       | 1,45E-08 | 1,52E-08 |
| DCavg #                |       | 94,7%    | 94,8%    |
| MTTFd #                | years | 100      |          |
| CCF #                  |       | 80%      |          |

\* IEC 62061

# ISO 13849-1

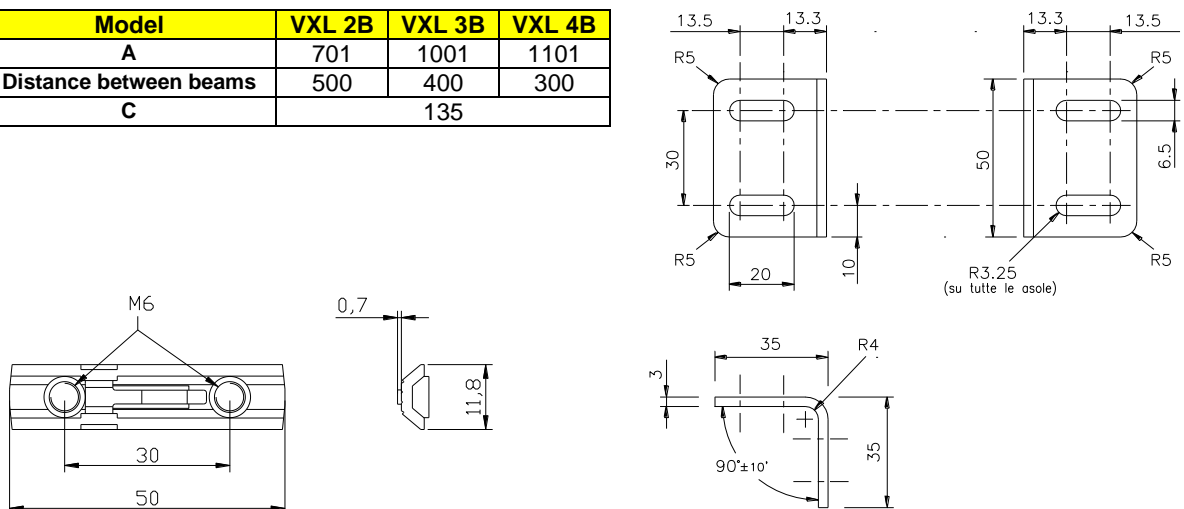
## DIMENSIONS



**Figure 16**  
**Emitter and Receiver**

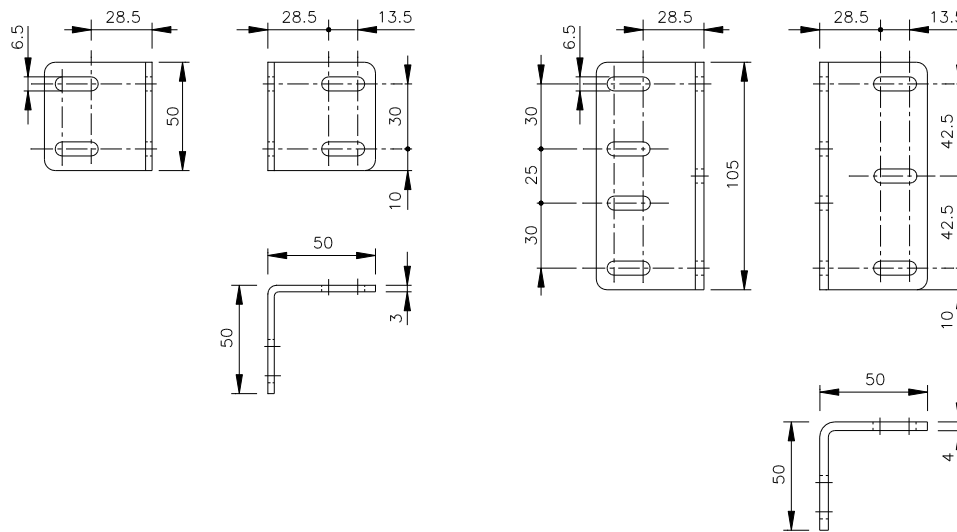
| Model              | 150                                   | 300 | 450 | 600 | 750 | 900  | 1050                                  | 1200 | 1350 | 1500 | 1650 | 1800 |
|--------------------|---------------------------------------|-----|-----|-----|-----|------|---------------------------------------|------|------|------|------|------|
| A                  | 251                                   | 401 | 551 | 701 | 851 | 1001 | 1151                                  | 1301 | 1451 | 1601 | 1751 | 1901 |
| B (protected area) | 160                                   | 310 | 460 | 610 | 760 | 910  | 1060                                  | 1210 | 1360 | 1510 | 1660 | 1810 |
| C                  | 85                                    |     |     |     |     |      |                                       |      |      |      |      |      |
| Fastening          | 2 LS Brackets with 2 mounting inserts |     |     |     |     |      | 3 LS Brackets with 3 mounting inserts |      |      |      |      |      |

| Model                  | VXL 2B | VXL 3B | VXL 4B |
|------------------------|--------|--------|--------|
| A                      | 701    | 1001   | 1101   |
| Distance between beams | 500    | 400    | 300    |
| C                      | 135    |        |        |



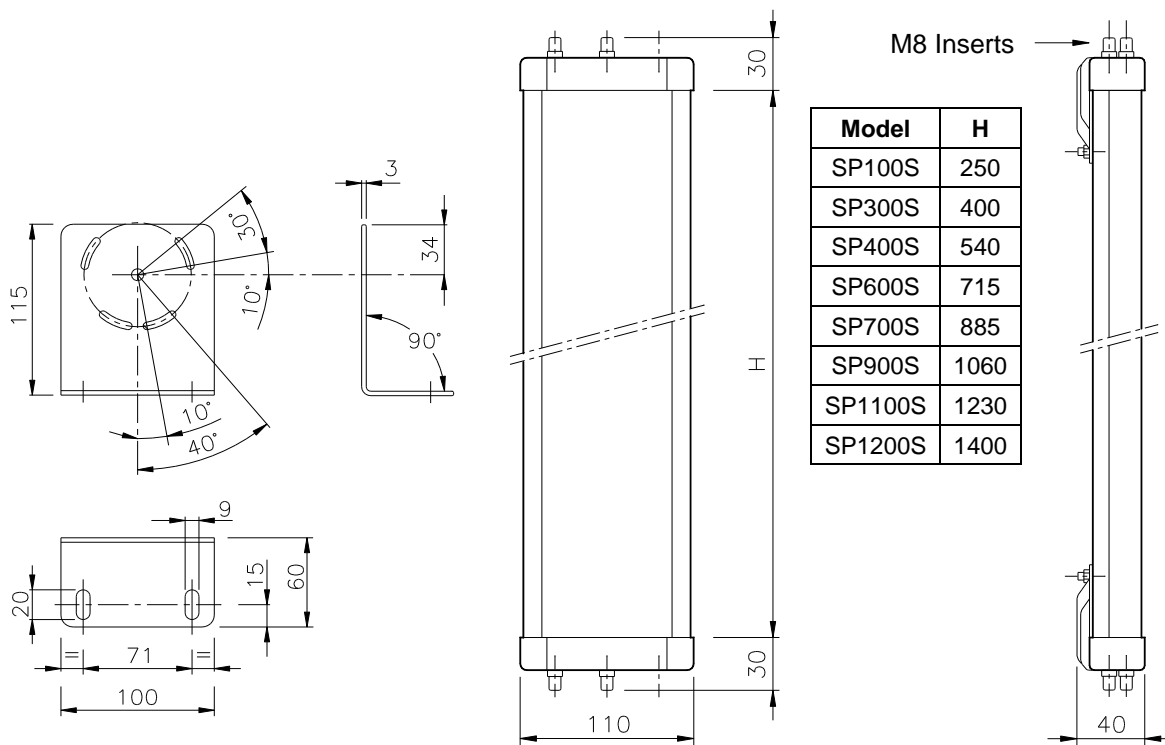
**Figure 17**  
**Fastening LS type brackets and inserts (included)**





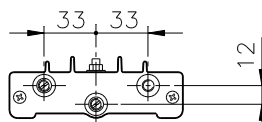
**Figure 18**

**LL and LH TYPE fastening brackets (optional)**



**Figure 19**

**Fastening brackets for deviation mirrors**



**Figure 20**  
**Deviation mirrors**

## CHECKOUTS AND MAINTENANCE

### VERIFICATION OF BARRIER EFFICIENCY



***Before each work shift or just after switching on, check the correct operation of the photoelectric barrier.***

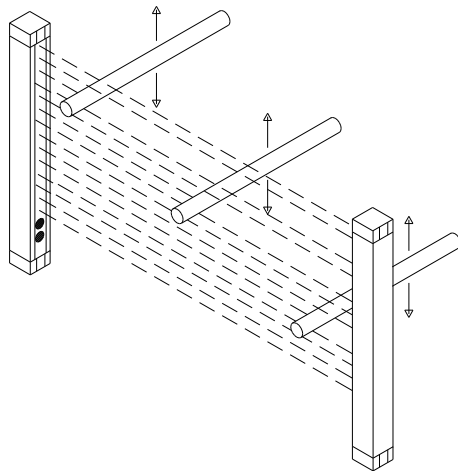
Proceed as follows, intercepting the beams using the appropriate test object (available on request).



***The correct test object must be used for testing, depending on the barrier resolution. See page 26 for the correct ordering code.***

Refer to Figure 21:

- Introduce the test object into the protected area and move it slowly, starting from the top and moving down (or vice versa), first in the centre and then in the vicinity of both the Emitter and the Receiver.
- **Multibeam models:**  
Intercept each beam with an opaque object, first in the center of the detection zone and then close to the emitter and the receiver.
- Make sure that during each stage of the test object's movements the red LED on the Receiver is always on.



**Figure 21**

The VISION VXL barrier does not require any specific maintenance operations; however, periodic cleaning of the front protective surfaces of the Emitter and Receiver optics is recommended.

Wipe using a clean, damp cloth; in particularly dusty environments, after cleaning the front surface, the use of an anti-static spray is recommended.

**Never use abrasive or corrosive products, solvents or alcohol**, which could damage parts. Do not use woollen cloths, that could electrify the front surface.



***Grooving or fine scratching of the front plastic surfaces can increase the amplitude of the emission angle of the light curtain, jeopardising detection efficiency in the presence of lateral reflecting surfaces.***



***It is therefore fundamental to pay particular attention during the cleaning phases of the curtain front window, especially in environments where abrasive dusts are present. (E.g. cement factories, etc).***

## TROUBLESHOOTING

The indications provided by the LEDs present on the Emitter and Receiver units make it possible to trace the cause of a system malfunction.

As indicated in the “**SIGNALS**” chapter of this manual, in the case of a fault, the system is blocked and the type of fault can be identified by the LEDs present on the Emitter and Receiver units. (See the tables below).

### EMITTER

| MEANING                          | LED     |           |                          | REMEDY   |
|----------------------------------|---------|-----------|--------------------------|--|
|                                  | RED (2) | GREEN (3) | (TEST)<br>YELLOW (1)     |  |
| Internal error<br>(add-on board) | ON      | OFF       | blinking<br>every 2,5sec | Send the equipment for repair<br>to the ReeR laboratories. |
| Internal error<br>(master board) | ON      | OFF       | blinking<br>every 0,8sec |  |

### RECEIVER

| MEANING   | LED     |           |                                |                         | REMEDY   |
|---|---------|-----------|--------------------------------|-------------------------|--|
|   | RED (5) | GREEN (7) | (CLEAR)<br>YELLOW (4)          | (OSSD)<br>RED (6)       |  |
| Internal error  | ON      | OFF       | 2 / 3<br>consecutive<br>pulses | OFF                     | Send the equipment for repair<br>to the ReeR laboratories.   |
| OSSD static<br>outputs error  | ON      | OFF       | OFF                            | 2 consecutive<br>pulses | Carefully check the connection<br>of terminals 1 and 3 (OSSD) on<br>the connector. If necessary,<br>adjust load reducing the current<br>required to max 500 mA (2μF)   |
| Overload of the<br>OSSD static<br>outputs   | ON      | OFF       | OFF                            | 3 consecutive<br>pulses | Carefully check the connection<br>of terminals 1 and 3 (OSSD) on<br>the connector. If necessary,<br>adjust load reducing the current<br>required to max 500 mA (2μF)   |
| OSSD1 - OSSD2<br>short-circuit  | ON      | OFF       | OFF                            | 4 consecutive<br>pulses | Carefully check the connection<br>of terminals 1 and 3   |
| Interfering<br>dangerous<br>Emitter detected.<br>The receiver is<br>able to receive<br>simultaneously the<br>beams from two<br>different Emitters | ON      | OFF       | 6 consecutive<br>pulses        | OFF                     | Carefully locate the interfering<br>Emitter and take action in one<br>of the following ways: <ul style="list-style-type: none"> <li>• Switch the position of the<br/>Emitter and Receiver.</li> <li>• Move the interfering Emitter<br/>to avoid this illuminating the<br/>Receiver.</li> <li>• Shield the beams coming<br/>from the interfering Emitter<br/>using opaque protections.</li> </ul> |

In any case, when faced with a system stoppage, switch the system off and then on again, to exclude any occasional electromagnetic disturbances.

Should the problem persist, contact ReeR's service department. In case of continued malfunctioning:

- make sure that the Emitter and the Receiver are correctly aligned and that the front surfaces are perfectly clean.
- verify the integrity of electrical connections and check that these have been made correctly;
- check that the supply voltage levels comply with those specified in the technical data sheet;
- the barrier power supply should be kept separate from that of the other electric power equipment (electric motors, inverters, frequency converters) or other sources of disturbance.



***If it is not possible to clearly identify the malfunction and to remedy it, stop the machine and contact ReeR's Assistance Service.***

If correct system operation cannot be restored after carrying out the above procedures, send the equipment to ReeR's laboratories, complete with all parts, stating clearly:

- the product code number (the **P/N** field is shown on the product label)
- serial number (the **S/N** field is shown on the product label)
- date of purchase;
- period of operation;
- type of application;
- fault.

## SPARE PARTS

| MODEL   | ARTICLE   | CODE    |
|---------|---|---------|
| AD SR0  | AD SR0 Safety Relay                             | 1330902 |
| AD SR0A | AD SR0A Safety Relay                            | 1330903 |
| CD5     | Straight 5-pin M12 female connector, 5 m cable  | 1330950 |
| CD95    | 90° 5-pin M12 female connector, 5 m cable       | 1330951 |
| CD15    | Straight 5-pin M12 female connector, 15 m cable | 1330952 |
| CD915   | 90° 5-pin M12 female connector, 15 m cable      | 1330953 |
| CDM9    | Straight 5-pin M12 female connector PG9         | 1330954 |
| CDM99   | 90° 5-pin M12 female connector PG9              | 1330955 |
| C8D5    | Straight 8-pin M12 female connector, 5 m cable  | 1330980 |
| C8D10   | Straight 8-pin M12 female connector, 10 m cable | 1330981 |
| C8D15   | Straight 8-pin M12 female connector, 15 m cable | 1330982 |
| C8D95   | 90° 8-pin M12 female connector, 5 m cable       | 1330983 |
| C8D910  | 90° 8-pin M12 female connector, 10 m cable      | 1330984 |
| C8D915  | 90° 8-pin M12 female connector, 15 m cable      | 1330985 |
| C8DM9   | Straight 8-pin M12 female connector PG9         | 1330986 |
| C8DM99  | 90° 8-pin M12 female connector PG9              | 1330987 |
| TR14    | 14mm diameter test rod                          | 1330960 |
| TR20    | 20mm diameter test rod                          | 1330961 |
| TR30    | 30mm diameter test rod                          | 1330962 |
| TR40    | 40mm diameter test rod                          | 1330963 |
| TR50    | 50mm diameter test rod                          | 1330964 |
| FB 4    | Set of 4 fastening brackets                     | 1330970 |
| FB 6    | Set of 6 fastening brackets                     | 1330971 |
| LL      | Set of 4 fastening brackets LL type             | 7200037 |
| LH      | Set of 4 fastening brackets LH type             | 7200081 |
| FI 4    | Set of 4 fastening inserts                      | 1330972 |
| FI 6    | Set of 6 fastening inserts                      | 1330973 |
| SFB     | Set of 4 swivel fastening brackets              | 1330974 |
| SAV-3   | Set of 2 anti-vibration supports                | 1200088 |
| SAV-4   | Set of 3 anti-vibration supports                | 1200089 |

## GUARANTEE

All new VISION VXL systems are guaranteed by ReeR for a period of 12 (twelve) months under normal working conditions, against defects due to faulty materials and workmanship. During the aforesaid period, ReeR promises to replace faulty parts free of charge. This guarantee covers both material and labour.

ReeR reserves the right to decide whether to repair equipment or replace it with equipment of the same type or having the same characteristics.

The validity of this guarantee is subject to the following conditions:

- The user must notify ReeR of the fault within twelve months following the date of delivery of the product.
- The equipment and all parts thereof must be in the condition in which they were supplied by ReeR.
- The defect or malfunction must not arise directly or indirectly from:
  - Improper use
  - Non-observance of the instructions for use;
  - Negligence, inexperience, improper maintenance;
  - Repairs, modifications and adjustments carried out by personnel not authorised by ReeR, tampering, etc.;
  - Accidents or collisions (also during transportation or due to acts of God);
  - Other reasons for which ReeR cannot be held responsible.

Repairs will be carried out at ReeR's laboratories, to which the material must be consigned or forwarded: transport costs and any damage or loss of material during transportation will be charged to the Customer.

All replaced products and parts are property of ReeR.

ReeR does not recognise any other form of guarantee or rights other than those expressly stated above; no requests for compensation for damages incurred for costs, suspension of activities or any other events or circumstances related in any way to malfunctioning of the product or any parts thereof will be taken into consideration.

*In order to ensure the correct operation of the photoelectric barrier, careful and full compliance with all the rules, instructions and warnings stated in this manual is essential.*

*ReeR s.p.a. declines all responsibility for events arising from non-compliance with all or part of the aforesaid instructions.*

*Specifications subject to change without warning. • No part of this manual may be reproduced without the prior consent of ReeR.*

## CE DECLARATION OF CONFORMITY



**Dichiarazione CE di conformità**  
*EC declaration of conformity*

Torino, 23/09/2022

REER SpA  
via Carcano 32  
10153 – Torino  
Italy

dichiara che le barriere fotoelettriche **VISION** sono Dispositivi Elettrosensibili di Sicurezza (ESPE) di :

- **Tipo 2** (secondo la Norma **EN 61496-1:2013; EN 61496-2:2013**)
- **SILCL 1** (secondo la Norma **EN 62061:2005/A2:2015**)
- **PL c** (secondo la Norma **EN ISO 13849-1:2015**)

declares that the **VISION** photoelectric safety barriers are :

- **Type 2** (according the Standard **EN 61496-1:2013; EN 61496-2:2013**)
- **SILCL 1** (according the Standard **EN 62061:2005/A2:2015**)
- **PL c** (according the Standard **EN ISO 13849-1:2015**)

Electro-sensitive Protective Equipments (ESPE)

realizzati in conformità alle seguenti Direttive Europee:  
*complying with the following European Directives:*

- **2006/42/EC** "Direttiva Macchine"  
*"Machine Directive"*
- **2011/65/EU** "RoHS – Linea Guida"  
*"RoHS – Guideline "*
- **2014/30/EU** "Direttiva Compatibilità Elettromagnetica"  
*"Electromagnetic Compatibility Directive"*
- **2014/35/EU** "Direttiva Bassa Tensione"  
*"Low Voltage Directive"*

e sono identiche all'esemplare esaminato ed approvato con esame di tipo CE da:  
*and are identical to the specimen examined and approved with a CE - type approval by:*

**TÜV SÜD Product Service GmbH – Zertifizierstelle – Ridlerstraße 65 – 80339 – München – Germany**  
**N.B. number: 0123 – Certificate No. Z10 024820 0082 Rev.00**

Responsabile per la documentazione tecnica:  
*Responsible person for technical documentation:*

Carlo Pautasso

**Carlo Pautasso**  
Direttore Tecnico  
*Technical Director*

**Simone Scaravelli**  
Amministratore Delegato  
*Managing director*

## UKCA DECLARATION OF CONFORMITY

ReeR declares that VISION VXL photoelectric safety barriers complies with following UK legislation:

- S.I. 2008 No. 1597 - The Supply of Machinery (Safety) Regulations
- S.I. 2016 No. 1101 - Electrical Equipment (Safety) Regulations
- S.I. 2016 No. 1091 - Electromagnetic Compatibility Regulations
- S.I. 2012 No. 3032 - The Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations



Please refer to the link <https://www.reersafety.com/certifications/> to download the complete UKCA Declaration of Conformity.







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